

## Synthesis of Metal/C electrocatalysts for seawater electrolysis

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The most important point for the production of hydrogen from seawater electrolysis was to find highly efficient and corrosion-resistant catalysts [1].

For the synthesis of transition metal catalysts such as manganese, cobalt, and their oxides supported on Vulcan XC-72 carbon black, the microwave technique was used in combination with thermal methods [2]. The aim of the study was to apply green synthesis, such as the microwave-assisted method, and to obtain spherical nanoparticles.

In this work, we considered the method and idea for green synthesis of electrocatalysts, improving the performance of Mn- and Co-based materials for OER stability in seawater, and focusing on their electrochemical characteristics. Mn- and Co-based electrocatalysts, which are cost-effective in terms of conductivity and corrosion resistance, are promising catalysts for industrial hydrogen production from seawater.

Table 1. The size of the crystallite.

| Sample | Phase                            | Main direction   |       | Crystallite size (nm) |
|--------|----------------------------------|------------------|-------|-----------------------|
|        |                                  | $\theta 2\theta$ | hkl   |                       |
| 1      | Mn <sub>3</sub> O <sub>4</sub>   | 36.09            | (211) | 14                    |
| 2      | Co(OH) <sub>2</sub>              | 37.91            | (101) | 10                    |
| 3      | MnCo <sub>2</sub> O <sub>4</sub> | 35.90°           | (311) | 8                     |

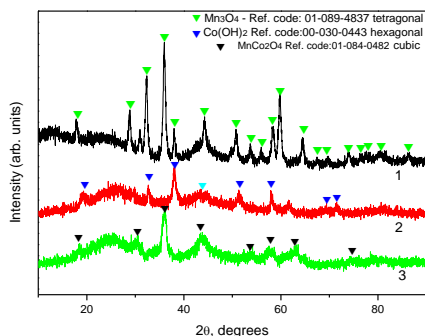


Fig. 1. XRD pattern of catalysts synthesis of Carbon(/Vulcan XC-72R)/transition metal.

The electrocatalysts were characterized by X-ray diffraction, energy-dispersive X-ray spectroscopy with scanning electron microscopy, BET surface area, and pore size distribution.

Table 2. BET surface area of Metal oxide/Vulcan XC-72R nanocomposite.

| Characteristics                       | 1    | 2   | 3   |
|---------------------------------------|------|-----|-----|
| Surface Area (BET), m <sup>2</sup> /g | 1128 | 553 | 856 |
| Average Pore Diameter, (4V/S), nm     | 4.9  | 6.4 | 5.5 |

Mn and Co nanoparticles were uniformly dispersed on the surface of Vulcan XC-72R. From the newly obtained electrocatalysts, doubly coated electrodes on a nickel mesh were prepared by pressing and heating at 300°C. The fabricated electrodes had a geometric area of 2.5 cm<sup>2</sup>.

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### References

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- [2] Chen, Meng, et al. *EScience* 3.2 (2023): 100111.



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